

## SBF Gaskets and Torques

Description	Part Number	Price	Notes
Oil Pan Gaskets	Fel-Pro 1809	\$15.95	4-piece set
Intake Manifold Gaskets	Fel-Pro 1262R	\$15.99	SBF large ports (2.25"H x 1.40"W x 0.090"T)
Intake Manifold Gaskets	Fel-Pro 1262	\$15.99	SBF large ports w/ blue outline (2.10"H x 1.28"W x 0.060"T)
Intake Manifold Gaskets	Fel-Pro 1250	\$15.99	SBF standard ports w/ blue outline (2.00"H x 1.20"W x 0.060"T)
Header Gaskets	Fel-Pro 1487	\$17.99	SBF large port header gasket (1.62"H x 1.42"W)
Header Gaskets	Fel-Pro 1415	\$17.99	SBF standard port header gasket (1.25"H x 1.48"W)
R.A.C.E. Gasket Set	Fel-Pro 2718	\$24.99	Includes: Front seal, rear main seal, timing cover, & water pump gaskets
Rear Main Seal	Fel-Pro 2941	\$43.99	One-piece rear main seal
Rear Main Seal	Fel-Pro 2922RS	\$16.99	One-piece rear main seal
Head Gaskets (2 req.)	Fel-Pro 1011-2	\$32.99	For high performance with aluminum heads (4.100" x 0.039") (8.5cc)
3" Collector Gaskets	Fel-Pro 2001	\$15.99	3" 3-bolt collector flange
Valve Cover Gaskets	Fel-Pro 1684	\$36.99	One pair of blue rubber coated steel valve cover gaskets
Head Gaskets	FMS M-6051-A302	\$29.99	Includes 2 Fel-Pro 1011-2 head gaskets
302 7/16" Head Bolts	ARP 154-3601	\$41.95	60/65 Lb-Ft with moly lube or 85/90 Lb-Ft with 30wt oil
351W 1/2" Head Bolts	ARP 154-3603	\$62.95	75 Lb-Ft with moly lube or 120 Lb-Ft with 30wt oil
302 Main Studs	ARP 154-5408	\$55.88	70 Lb-Ft with moly lube or 85 Lb-Ft with 30wt

<b>302</b>	
<b>Main Caps</b>	60-70 lbs
<b>Rod Bolts</b>	24 lbs
<b>Head Bolts **</b>	First Step: 55-65 lbs Second: 65-72lbs
<b>Intake Bolts - Carbed</b>	do not exceed 24 lbs.
<b>Upper Intake - EFI</b>	12-18 lbs
<b>Lower Intake - EFI</b>	do not exceed 24 lbs.
<b>Exhaust Bolts</b>	18-24 lbs.
<b>Balancer Bolt</b>	70 - 90 lbs
<b>Flywheel Bolts</b>	75 - 85 lbs
<b>Oil Pump Mount Bolts</b>	22 - 32 lbs
<b>Oil Pump Pickup Bolts</b>	10 - 18 lbs
<b>Rocker Fulcrum Bolts</b>	20 - 23 lbs
<b>Valve Cover Bolts</b>	10 -14 lbs
<b>Oil Pan Bolts (Large)</b>	First Step: 10-13 lbs Second: 15-18 lbs
<b>Oil Pan Bolts (Small)</b>	First Step: 7-9 lbs Second: 10-13 lbs
<b>Oil Filter Insert</b>	25 lbs
<b>Cam Gear Bolt</b>	40 - 45 lbs
<b>Cam Thrust Plate Bolts</b>	9 - 12 lbs
<b>Timing Cover Bolts</b>	12 - 18 lbs
Note: All torques are with 30wt oil.	

<b>351 Windsor</b>	
<b>Main Caps</b>	95 - 105 lbs
<b>Rod Bolts</b>	40 - 45 lbs
<b>Head Bolts</b>	100 - 110 lbs
<b>Intake Bolts - Carbed</b>	do not exceed 24 lbs.
<b>Upper Intake - EFI</b>	12-18 lbs
<b>Lower Intake - EFI</b>	do not exceed 24 lbs.
<b>Exhaust Bolts</b>	18-24 lbs.
<b>Balancer Bolt</b>	70 - 90 lbs
<b>Flywheel Bolts</b>	75 - 85 lbs
<b>Oil Pump Mount Bolts</b>	22 - 32 lbs
<b>Oil Pump Pickup Bolts</b>	10 - 18 lbs
<b>Rocker Fulcrum Bolts</b>	20 - 23 lbs
<b>Valve Cover Bolts</b>	10 -14 lbs
<b>Oil Pan Bolts (Large)</b>	First Step: 10-13 lbs Second: 15-18 lbs
<b>Oil Pan Bolts (Small)</b>	First Step: 7-9 lbs Second: 10-13 lbs
<b>Oil Filter Insert</b>	25 lbs
<b>Cam Gear Bolt</b>	40 - 45 lbs
<b>Cam Thrust Plate Bolts</b>	9 - 12 lbs
<b>Timing Cover Bolts</b>	12 - 18 lbs
Note: All torques are with 30wt oil.	